

MARVEL

**FALL
OF THE
HOUSE
OF**



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LGY#666

DUGGAN

LEE

WONG

VALENZA

THE INVINCIBLE IRON MAN



Bonus Digital Edition - Details Inside!

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WHEN MULTIBILLIONAIRE INDUSTRIALIST TONY STARK, INVENTOR EXTRAORDINAIRE, DONS HIS SOLAR-CHARGED, STEEL-MESH ARMOR, HE BECOMES A HIGH-TECH WARRIOR—THE WORLD'S GREATEST HUMAN FIGHTING MACHINE!

MARVEL COMICS PRESENTS...

THE INVINCIBLE IRON MAN

“SPLASH DAMAGE”

PREVIOUSLY...

Feilong and the anti-mutant think tank Orchis have used Stark Unlimited to produce mutant-hunting Sentinels with Iron Man technology and forced most of Earth's mutants to flee the planet. To fight them, Tony has teamed up with Emma Frost and the Hellfire Club, going so far as to create an alias for Emma as his new wife!

Unveiling the cutting-edge Mark 72 armor, forged entirely from the mutant metal mystery, Tony has lured Feilong and his Sentinels to Australia, clearing the way for the resistance's counterattack. But Stark has one more trick up his metallic sleeves: The Mark 72 is merely a flight suit used to pilot a mammoth mystery mech—the Sentinel Buster!

WITH LOVE AND ADMIRATION TO THE WORK OF WALTER SIMONSON AND SAL BUSCEMA!

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IRON MAN CREATED BY STAN LEE, LARRY LIEBER, DON HECH & JACK KIRBY



Much is said about me, both true and false... but on one matter, my fans and haters all agree: Tony Stark is a man of **privilege**.

I was born to money and made more of it, as our capitalist founders intended.

But I'm also privileged in the brains department, and I've got good friends. One of whom helped me make this day possible.

Riri Williams took my designs for this behemoth and ran with them. The armor is a mysterium alloy, and unfortunately, I had to test it on the field of battle.

Firestar set a trap for Orchis by feeding them the lie that a mutant invasion of Earth would occur in the Australian outback.

OKAY, IF ANY ORCHIS PILOTS ARE ACTUALLY ON BOARD THESE CUTE LITTLE SENTINELS--

Instead, Feilong's
Stark Sentinels
would face my
biggest armor yet:
the Mark 73
Sentinel Buster.

--NOW
WOULD BE A
GREAT TIME TO
EJECT!

SHRABOOM!

Today was a
reckoning, and
it had been a
long time coming.






HEY, WHAT'S
THIS BUTTON
DO?

OH, IT'S THE
"SENTINEL DELETE"
TOGGLE.

Feilong gained control
of Stark Unlimited by
killing board members and
buying stock. Eventually
incorporating all my
designs into Orchis.

I had to engineer
my way out of facing
thirty-foot-tall
versions of my most
powerful armors.



As I faced the bulk of the Sentinels in Australia, the X-Men were launching their counterattack.

We'd all be dead by dawn...or Orchis would be destroyed and we'd live to fight another day.

There was no holding back now. No negotiation. There was nowhere to fall back to.